

Split

Work Order ID 139441-2

139441

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Monday, November 30, 2015 11:43:53 AM

Item ID: D3912-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Eyebolt Receiver Assy

Stop *NS2*

Start Date: 11/30/2015 Start Qty: 8.00

Required Date: 11/30/2015 Req'd Qty: 8.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: ML5 Date: DEC 01 2015 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3912	B								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110		0.00							
110									
Small Fab	Memo	0.03							
Small Fab	1-Assemble D3912-1/-3/-5 and install rivets as per dwg TRIM RIVETS 1.260" LONG								
	2- Install helical, spring plunger and spring pin lanyard assy as per dwg								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
36
9-89DAS
36
9-89DAS
38
9-89

FEB 03 2016

Work Order ID 139441

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Item ID: D3912-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Eyebolt Receiver Assy

Start Date: 11/30/2015 Start Qty: 8.00

8

Cust Item ID:

Required Date: 11/30/2015 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: <i>Stob 4A</i>	0.00				<i>7</i>		<i>048</i> <i>9.89</i>	<i>FEB 03 2016</i>
170									
Packaging	Memo	0.00							
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00							
180						<i>MW</i>		<i>FEB 04 2016</i>	
QC	Memo	0.01							
Quality Control									

MW **FEB 04 2016**

Picklist Print

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Work Order ID: 139441

139441

Parent Item: D3912-041

D3912-041

Parent Item Name: Eyebolt Receiver Assy

Start Date: 11/30/2015

Required Date: 11/30/2015

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP RevA: new issue DD 09.11.18 verified by:EC
 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A
 WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND
 D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO
 FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM
 VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status DAS
NAS1149C0663R		Purchased	No				Each	46.0000		8			36 9-89
NAS1149C0663R													
Washer													
				<u>Location</u>				<u>Loc Qty</u>					<u>Loc Code</u>
				ST271				46					
				m126221				46					
D3912-1		Manufactured	No			100	Each	2.0000	1	8			
D3912-1													
Eyebolt													
				<u>Location</u>				<u>Loc Qty</u>					<u>Loc Code</u>
				ST058				2					
				137085				2					
D3912-3		Manufactured	No			100	Each	14.0000	2	16			
D3912-3													
Eyebolt Block													
				<u>Location</u>				<u>Loc Qty</u>					<u>Loc Code</u>
				ST058				14					
				137902				14					

16/01/14

12

16/01/14 DAS 36 9-89

B138861

12x

16/01/14 DAS 36 9-89

B138908

24x

Picklist Print

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Work Order ID: 139441

139441

Parent Item: D3912-041

D3912-041

Parent Item Name: Eyebolt Receiver Assy

Start Date: 11/30/2015

Required Date: 11/30/2015

Start Qty: 8.00

Required Qty: 8.00

D3912-5

Manufactured No

100

Each

13.0000

2

16

D3912-5

Eyebolt Plate

**

DAS
36
9-89LocationLoc QtyLoc Code

ST058

13

137220

6

137920

7

Each

13.0000

8

**

DAS
36
9-89

D3801-1

Manufactured No

D3801-1

Hand Retractable Spring Plunger

LocationLoc QtyLoc Code

ST054

13

136927

3

138598

10

100

Each

141.0000

8

64

**

DAS
36
9-89

MS20615-4M20

Purchased No

MS20615-4M20

Rivet

LocationLoc QtyLoc Code

GA

141

m130358

11

m132656

30

m133577

100

Each

46.0000

8

**

DAS
36
9-89

MS21209-F615

Purchased No

MS21209-F615

Heli-Coil

LocationLoc QtyLoc Code

GA

2

m131270

2

ST296

44

m133483

30

m133577

14

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Shop Packet Print

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